

BLUE

Dart Aerospace Ltd.

Date: Monday, 17/11/2008 1:54:42 PM
 User: Julie Dawson

Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.	Drawing Name : BLUE
Job Number : 43497	
Estimate Number : 10804	
P.O. Number :	Part Number : D29322
This Issue : 17/11/2008 S.O. No. :	Drawing Number : D29322
Prsht Rev. : NC	Project Number :
First Issue : / /	Drawing Revision :
Previous Run : 42572	Material :
Written By :	Due Date : 15/12/2008 Qty: 10 Um: Each
Checked & Approved By : <u>JUD 08.11.17</u>	
Comment :	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

PULL FROM STK:

D2932-2UP B 43307

ml 08 12 11

(10)

2.0	D29322UP	206 Saddle Right side-unpainted
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)
 unpainted

ml 08 12 11

(10)

3.0	SPRAY PAINTING	SPRAY PAINTING
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Comment: -PRIME GREY

-PAINT DELFLEET BLUE

-CLEAR DELFLEET

8T 08-12-11

4.0	QC14	INSPECT SPRAY PAINT
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ml 08 12 16 (10)

Comment: INSPECT SPRAY PAINT

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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421

10x

Comment: PACKAGING RESOURCE #1
 ID & STK USING NEW B/N

8/12/10

SC

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: BLUE

Job Number: 43497

Part Number: D29322

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/12/17 *MF*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-12-17

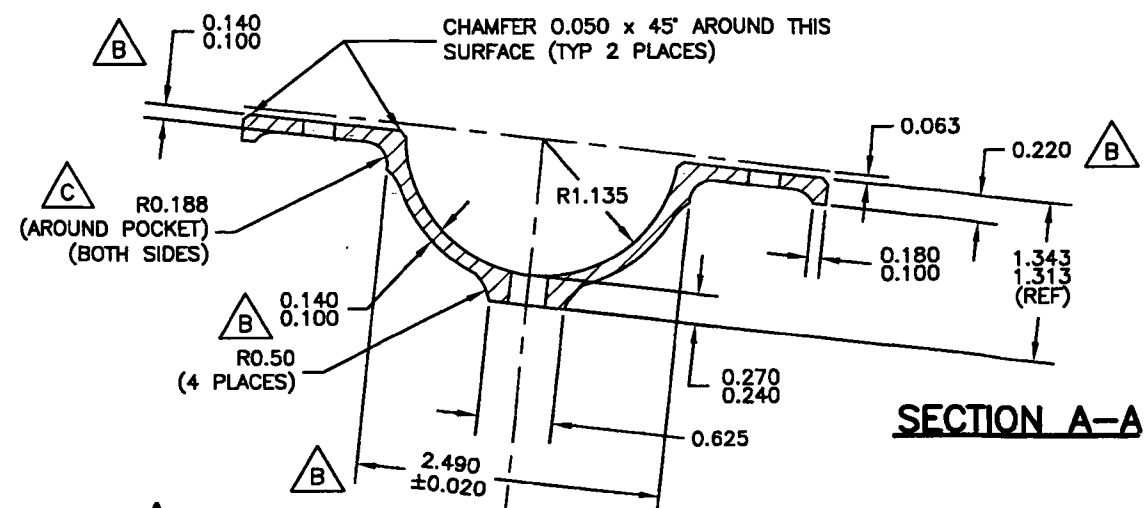
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

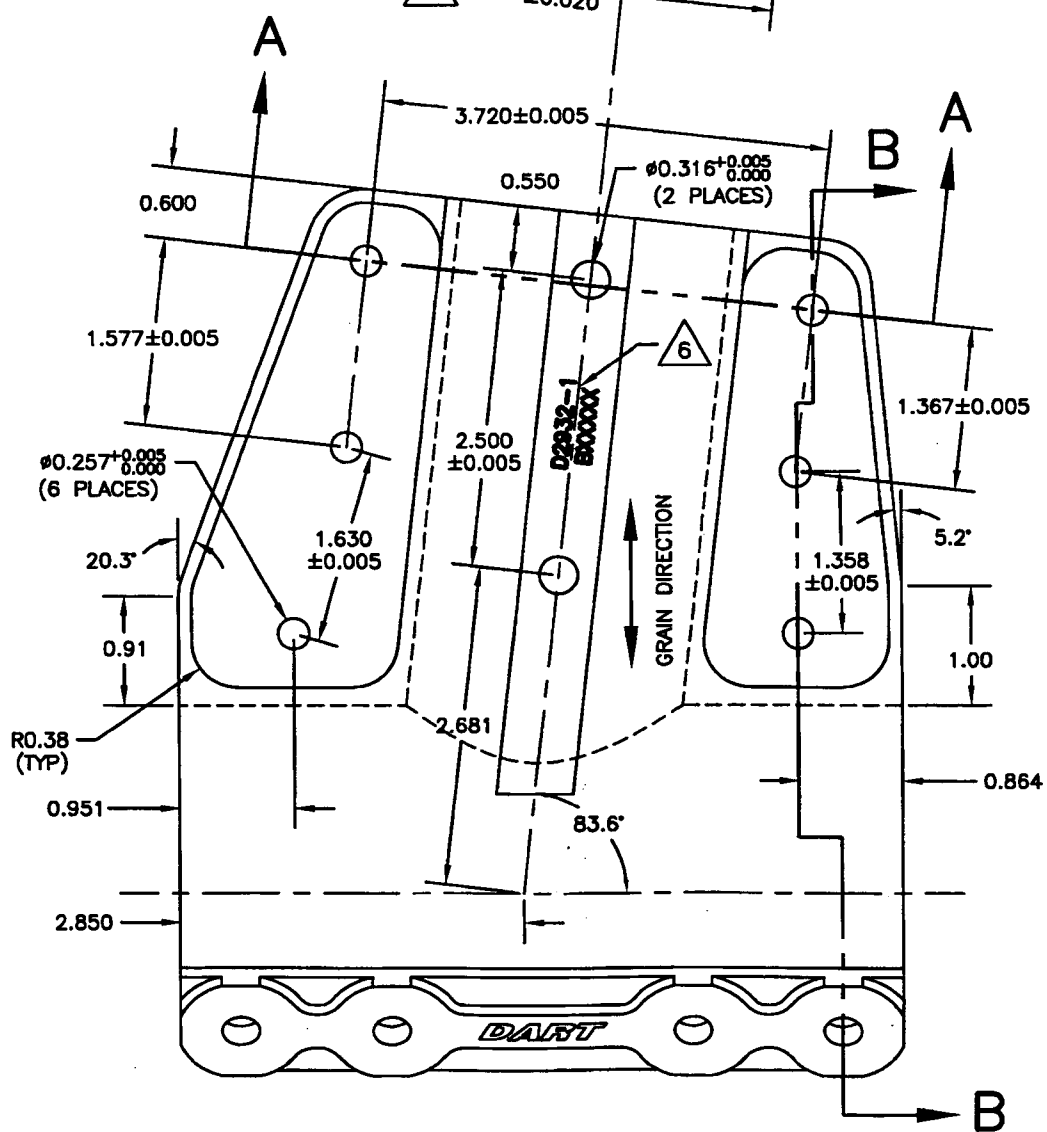
Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

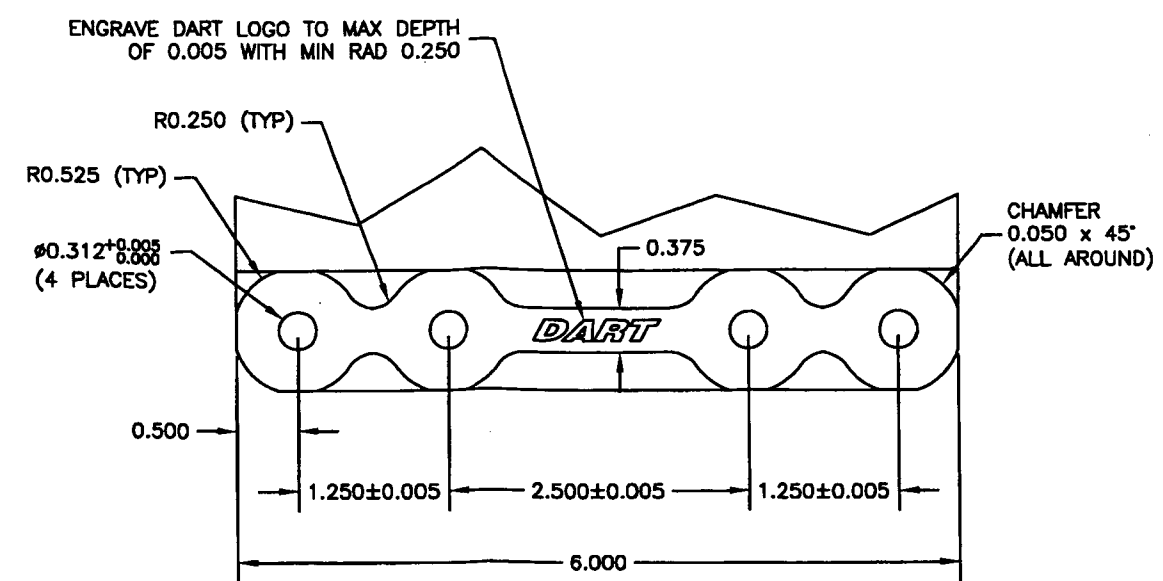
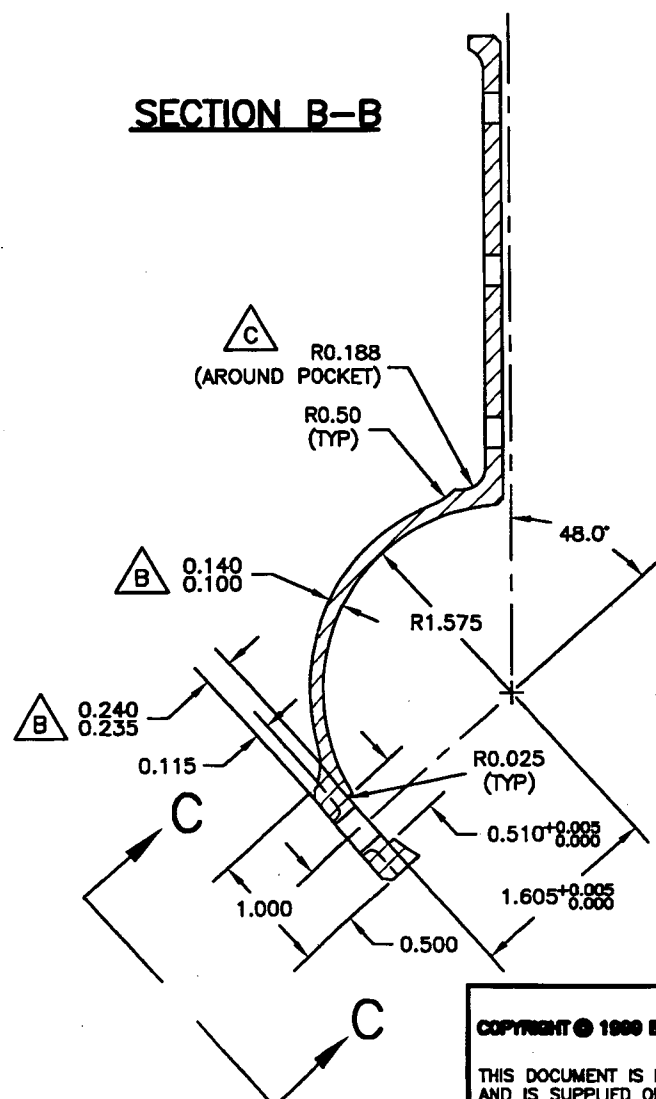


SECTION A-A



RELEASED
07-02-12

SECTION B-B



VIEW C-C

D2932-1 LH SADDLE (SHOWN)
D2932-2 RH SADDLE (OPPOSITE)

- NOTES:
- 1) MATERIAL: ALUMINUM 7075-T7351 (QQ-A-250/12) (MAKE FROM D6101-003 SADDLE BILLET, 7075)
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1 POWDER COAT GLOSS WHITE (REF 4.3.5.1) PER DART QSI 005 4.3
 - 3) BREAK ALL SHARP EDGES 0.010 TO 0.020
 - 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.
 - 5) ALL DIMENSIONS ARE IN INCHES
 - 6) ENGRAVE PART AND BATCH NUMBER IN THIS AREA 0.010 TO 0.015 DEEP

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
43497

C	06.11.09	R0.188 WAS R0.30 TO R0.25
B	00.05.29	CHANGED GEOMETRY AND MATERIAL
A	99.10.29	NEW ISSUE
DESIGN	PH	DRAWN BY CB
CHECKED	PH	APPROVED
DATE	06.11.09	TITLE
		SADDLE OUTSIDE
		DART DART AEROSPACE USA, INC. BELLEVUE, WA
		DRAWING NO. D2932
		REV. C SHEET 1 OF 1
		SCALE 2:3

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